Viking Packing Specialist

5505 Bird Creek Ave. • Tulsa, OK 74015
And/or 1828 North 105th East Avenue • Tulsa, OK 74116
Phone: (800) 788-8525 • Fax: (918) 252-5518

UNITED NATIONS PERFORMANCE ORIENTED PACKAGING
TEST RESULTS

Test Document No.:	**VPS-258E-23**
Requested by:	**Viking Packing Specialist**
Performed by:	**Viking Packing Specialist**
Manufactured by:	**Viking Packing Specialist**
Date:	**8/9/2023**
Retest Date:	**8/8/2025**

1. **Product Tested:**

Packaging Nomenclature:	Combination Packaging
Outer Package:	4G Corrugated Box (see Appendix A)
Dimensions:	14.375" x 14.375" x 14.5" (I.D.)
Inner Package:	See appendix B for approved inners
Maximum gross wt. (kg):	24 kg
Viking Part No.:	VPS-258E

2. Object of Test:

Determine performance of package design according to PASS/FAIL criteria set forth by the United States Code of Federal Regulations Title 49 sections 178.603, 178.606, 178.608, and 178.516 to Packing Group I standards.

3. Tests Performed:

TEST	SPEC	INTENSITY	RESULTS
Drop	49 CFR 178.603	1.8m	PASS
Stacking	49 CFR 178.606	192 kg	PASS
Vibration	49 CFR 178.608	1 Hour	PASS

Viking Packing Specialist certifies that samples of the package described in this report were tested as described above and met all testing requirements. This package is also certified under IMDG, ICAO, IATA, and the UN Recommendations on the Transport of Dangerous Goods. It is the responsibility of the end user to determine authorization of use under these regulations. The use of other packaging methods or components other than those documented in this report may render this certification invalid.

Certified By: _____ **Approved By:** _____

Special Projects & DG Manager **President**
Eric Curtis **David Weilert**

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TEST METHODS & RESULTS

1. DROP TEST- 49 CFR 178.603

Five (5) filled packages, closed as for shipment, were subjected to a free fall drop from 1.8 meters (5.9 feet) as required.

Containers	Point of Impact	Result
#1	Flat onto the bottom panel	PASS
#2	Flat onto the top panel	PASS
#3	Flat onto the long side panel	PASS
#4	Flat onto the short side panel	PASS
#5	Onto the bottom manufacturer's joint corner	PASS

2. STACKING TEST- 49 CFR 178.606

Three (3) filled containers were closed as for shipment and subjected to a static compression load of 192 kg, equivalent to a 3-meter-high stack of identical packages, continuously for 24 hours.

Containers	Actual Load	Result
#1	192 kg	PASS
#2	192 kg	PASS
#3	192 kg	PASS

3. VIBRATION STANDARD- 49 CFR 178.608

Three (3) filled samples, closed as for shipment, were placed on a vibration platform having 25.4 mm peak-to-peak displacement and vibrated in normal shipping orientation for one (1) hour such that a 1.6 mm thick piece of material could be passed between the bottom of the samples and the platform. Immediately thereafter, the packages were removed from the platform, turned over and examined for leakage.

Containers	Vibration	Result
#1	1 HOUR	PASS
#2	1 HOUR	PASS
#3	1 HOUR	PASS

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4. Packaging tested, certified, and provided by Viking Packing Specialist bear the marking:

4G/X24/S/**

USA/M4563

**Denotes two-digit year of manufacture

See appendices for additional information regarding this report. Information is included as follows.

- Appendix A – Specific outer package detail.
- Appendix B – Inner and supplementary packaging/configurations tested in this outer package.
- Appendix C – Packing/Closure Instructions.
- Appendix D – Testing Photographs.

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Appendix A – Outer Package Detail

Designated Packaging Code:	4G
Dimensions:	14.375” x 14.375” x 14.5” (I.D.)
Board Combination:	42 lb liner 23 lb medium (double wall)
Seam:	Glued
Bursting Strength:	275 lb double wall
Marked max. gross wt. (kg):	24 kg
Closure:	3” hot-melt tape. Mfg.: Shurtape. Mfg. P/N: HP-200.

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Appendix B – Inner Package Detail

NOTES

1. Inner packages of equal or smaller size than those listed may be used in this combination package without further testing if:

    - They are of similar design to those originally tested.
    - The material of construction is equivalent to or stronger than the material originally tested.
    - The closures are of similar design and are no larger than those used for testing.
    - Additional cushioning material is used, and the inner packages are secure.
    - Inner packages are oriented in the same way as tested.
    - The gross package weight does not exceed that of the tested package.

2. Fewer inner packages than listed may be used in this combination package without further testing if:

    - Additional cushioning is used to fill void space.
    - Movement of inner packages is prevented.

See the following for inner packages and supplementary packages tested in this outer package.

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Appendix B – Inner Package Detail (continued)

The outer package was tested with configurations of inner package as follows. Please refer to Table 1 (attached) for parts allowed in this package. Refer to packing/closure instructions for supplemental packaging requirements. Steel weights were used to achieve test weight.

Style	Max Qty.	Dims (inches)	Net Wt. (EA)
PBE	4	10” x 8.75” x 4.75”	2.5 kg
Oxygen Gen (in Mfg. Pkg.)	16	13” x 3.25” x 3.25”	1 kg
Oxygen Gen (in Mfg. Pkg.)	4	13.5” x 6.5” x 6.5”	4 kg
Oxygen Gen (unpackaged)	9	10” L x 3” D	2 kg

Intermediate Packaging:

Inner packages are placed within an intermediate container constructed out of 1/8” acrylic coated panel board. Container is assembled using 3” Paper Masking Tape (Mfg: Shurtape. Mfg P/N: 104118). Inner seams are sealed using white silicone. The container lid is constructed out of double laminated 1/8” acrylic coated panel board creating a friction fit lid which is secured to container using 3” Paper Masking Tape along all seams. Container is coated with a latex fire-retardant paint, (Mfg: Benjamin Moore Mfg P/N: 220 White P59 01). Cavity dimensions are 13.875” x 13.875” x 13.875”.

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Appendix C – Packing/Closure Instructions

1. Inspect container, and all components for damage. If the container is found to be free from damage, proceed to step 2. If the container is damaged, procure a different container and inspect.

2. Remove intermediate package's lid.

3. Place inner package(s) into container. Refer to Table 1 for number of inner packages allowed in each shipping container. When only one inner package is shipped within the outer container, fill all void space with bubble wrap. When shipment is made with more than one inner package. When shipment consists of:

   a. PBEs: Place inner packages into container and fill all void space with bubble wrap.

   b. Generators contained in manufacturer's individual packaging: Evenly space inner packages into container leaving as much space between inner packages as possible. Fill all void space with bubble wrap.

   SIZE: 1/2"
   Bubble: 1 1/4" diameter
   MATERIAL: Polyethylene and Nylon. Not biodegradable

   c. Generators with no supplementary means of containment: Wrap each generator with 1: 24" x 10" piece of Superwool (mfg.) insulation material. Evenly space inner packages into container leaving as much space between inner packages as possible. Fill all void space with bubble wrap.

4. Replace intermediate package's lid.

5. Secure lid using 3" Paper Masking Tape, covering all seams.

6. Fold flaps of container to meet in the center. Place two strips of tape across the seam where the flaps meet, extending down sides 2" minimum.

7. Ensure gross package weight does not exceed that marked on the container.

8. Ensure that all legal requirements for shipment of this material have been met.

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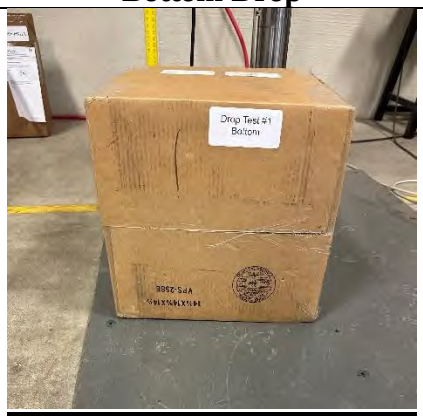
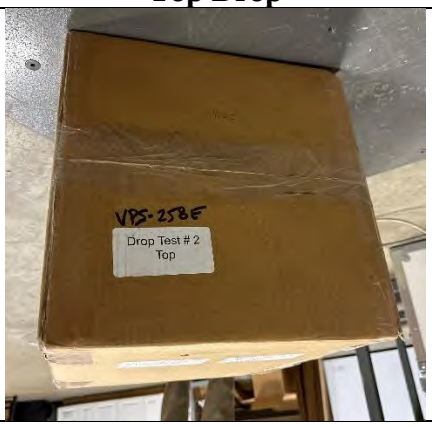
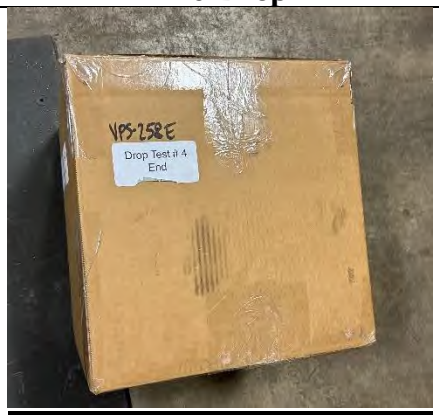
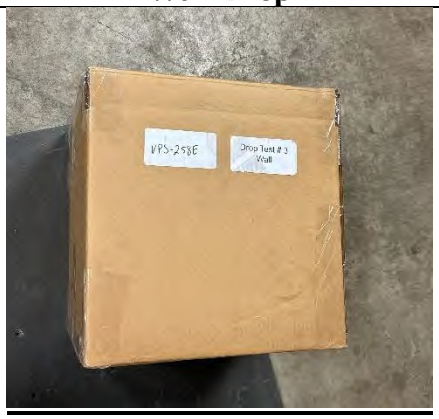
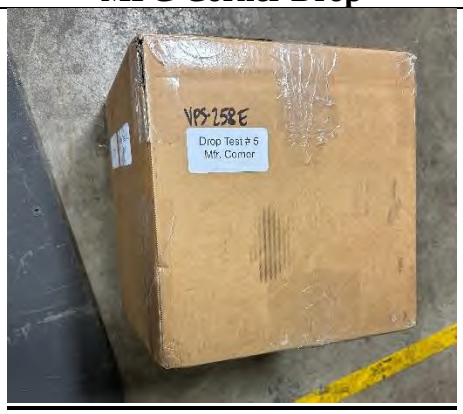
Testing Photos

Bottom Drop	Top Drop
	
End Drop	**Wall Drop**
	
MFG Corner Drop	
	

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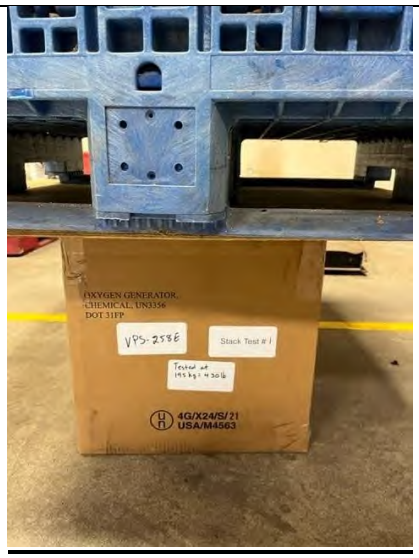
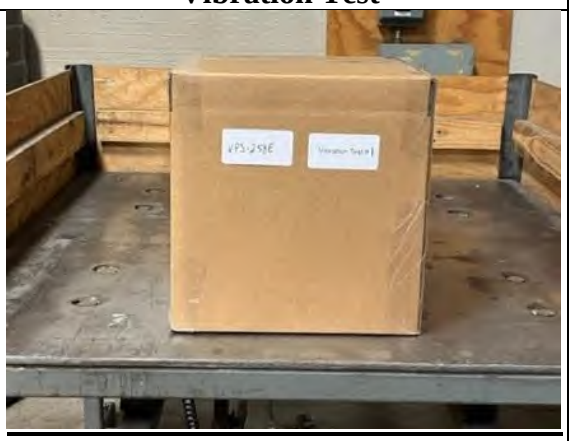
Testing Photos

Stack Test	Vibration Test
	

Stacking Height = **SH**
Height of Package = **PH**
Number of Packages = ***n***
Max. Gross weight of package = **MGW** (kg)

Stacking Load = [(SH/PH) = n – 1] x MGW
192 kg = [(120/14.5) = 9 – 1 x 24 kg